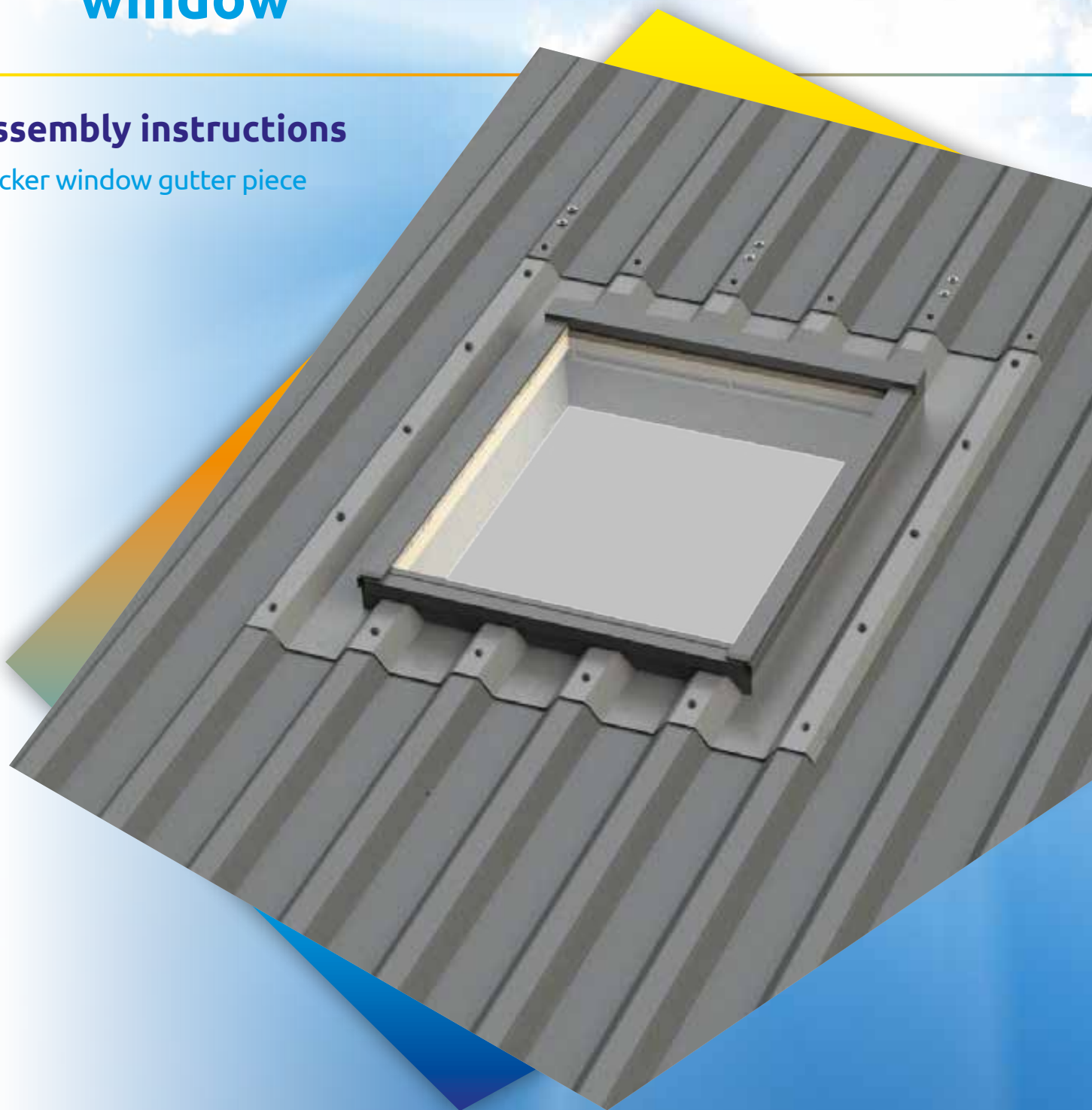




Profiled window

Assembly instructions

Rocker window gutter piece





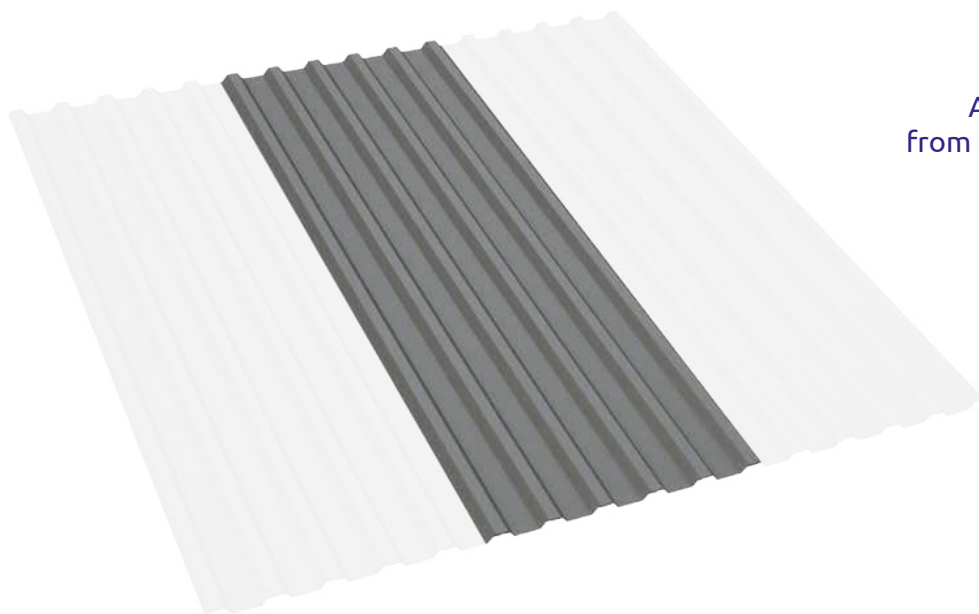
Profiled
window

Assembly instructions

STEP 1

In de volgende 7 stappen geeft Profiled Window op 2 manieren weer, hoe op eenvoudige wijze een tuimelvenster ingebouwd kan worden. De gootstukken zijn leverbaar voor elk type sandwichpaneel.

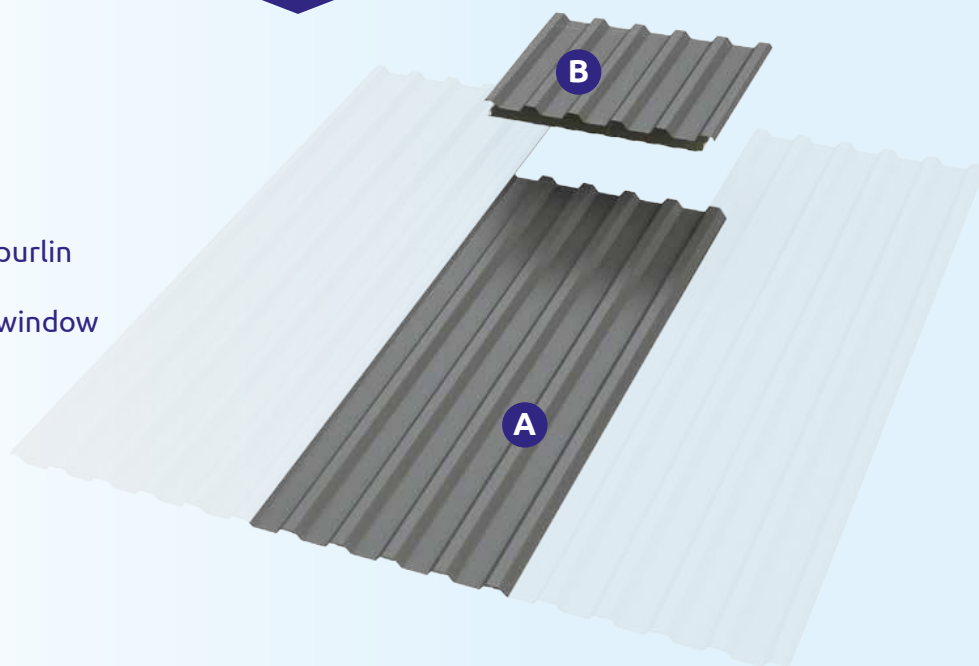
Existing roof



A full sandwich panel,
from gutter to the ridge board.

New constructed roof

- A** Sandwich panel - plate to purlin
- B** Sandwich panel - plate of window top to ridge board

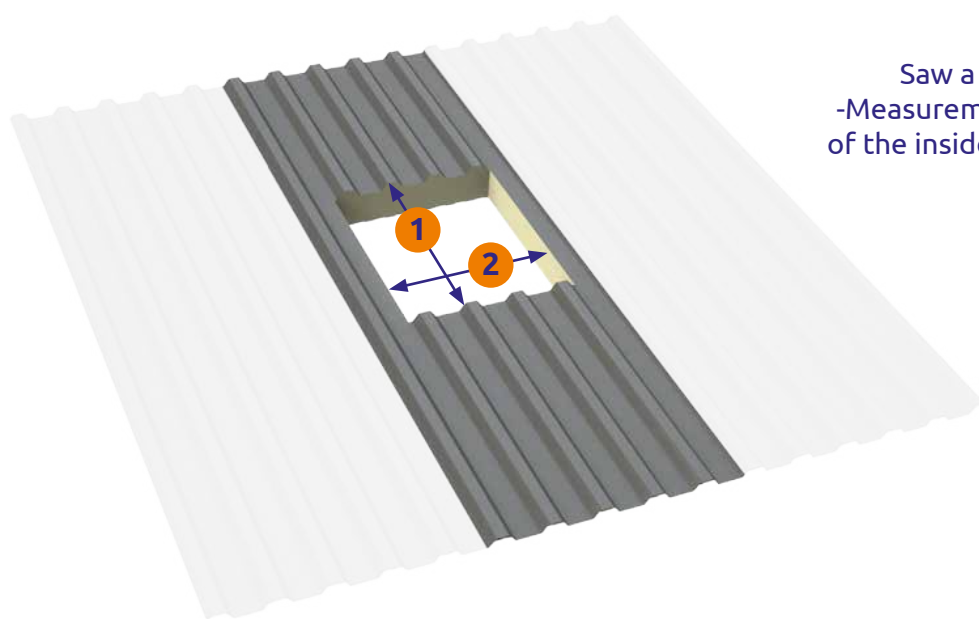




**Profiled
window**

Assembly instructions **STEP 2**

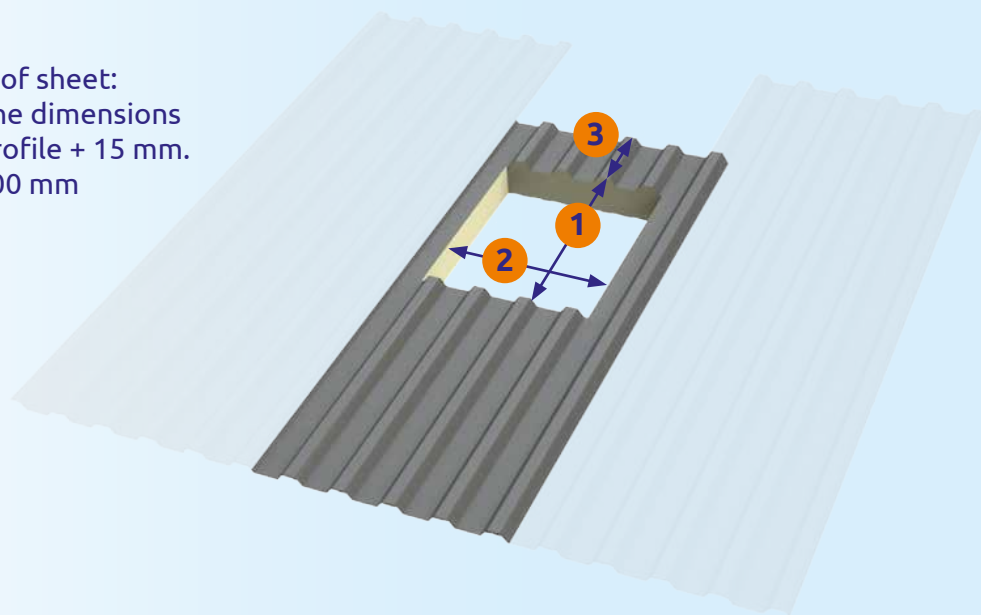
Existing roof



Saw a cut-out into the roof sheet:
-Measurements 1 and 2 are the dimensions
of the inside of the window profile + 15 mm.

New constructed roof

Saw a cut-out into the roof sheet:
-Measurements 1 and 2 are the dimensions
of the inside of the window profile + 15 mm.
-Measurement 3 is 300 mm





**Profiled
window**

Assembly instructions **STEP 3**

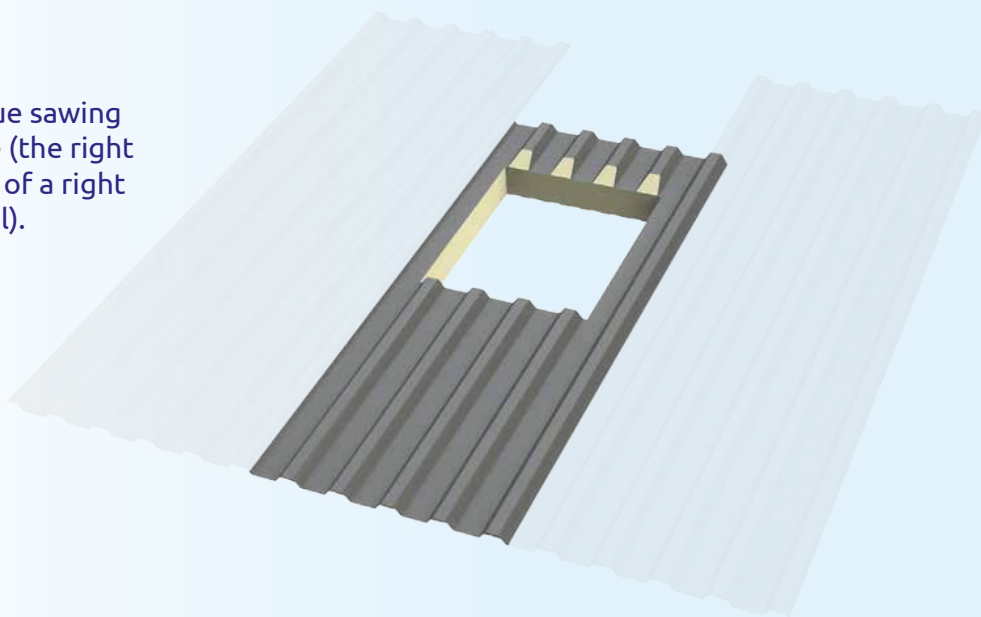
Existing roof



The ridges need an oblique sawing on top of the window hole (the right or left ridge stays, in case of a right or left laying panel).

New constructed roof

The ridges need an oblique sawing on top of the window hole (the right or left ridge stays, in case of a right or left laying panel).

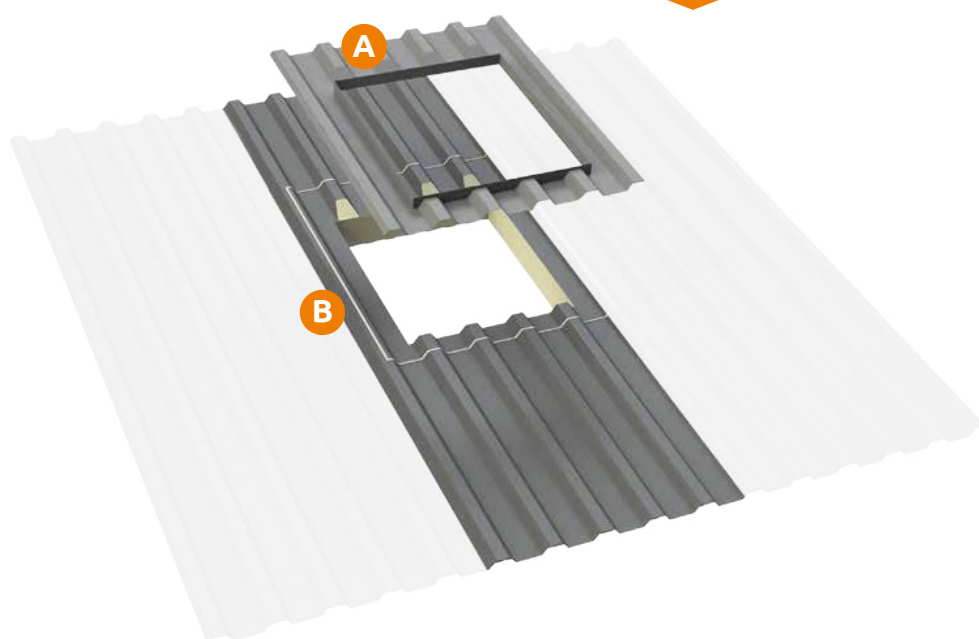




**Profiled
window**

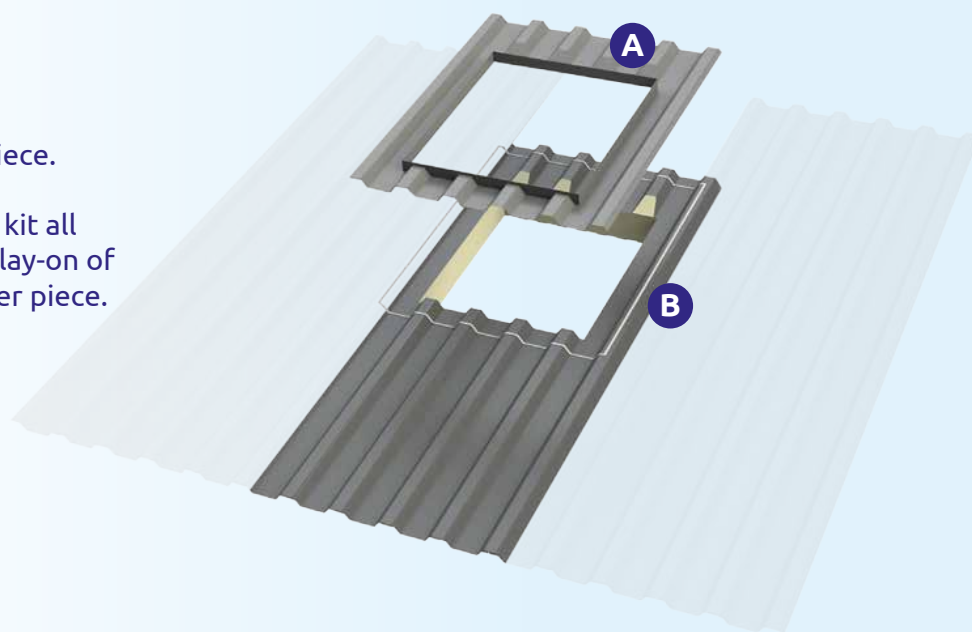
Assembly instructions **STEP 4**

Existing roof



- A** Profiled Window gutter piece.
- B** Apply high tack mounting kit all around the cut-out at the lay-on of the Profiled Window gutter piece.

New constructed roof



- A** Profiled Window gutter piece.
- B** Apply high tack mounting kit all around the cut-out at the lay-on of the Profiled Window gutter piece.



**Profiled
window**

Assembly instructions **STEP 5**

Existing roof



- A** Placed Profiled Window gutter piece.
- B** Apply a single steel profile sheet over the roof window gutter piece.

New constructed roof



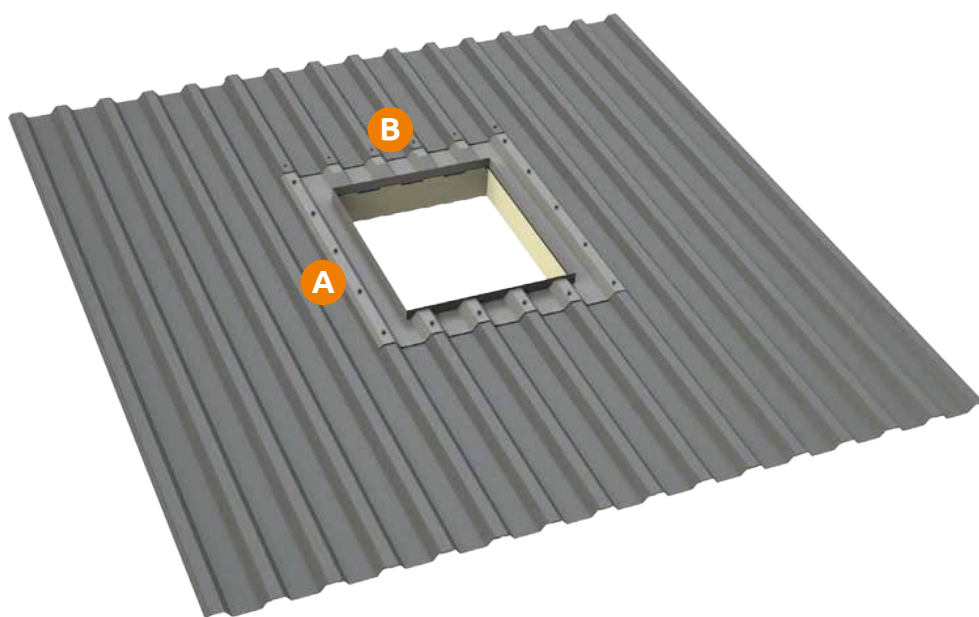
- A** Placed Profiled Window gutter piece.
- B** Place a fitting plate with cut-back over the topside of the Profiled Window gutter piece.



Profiled window

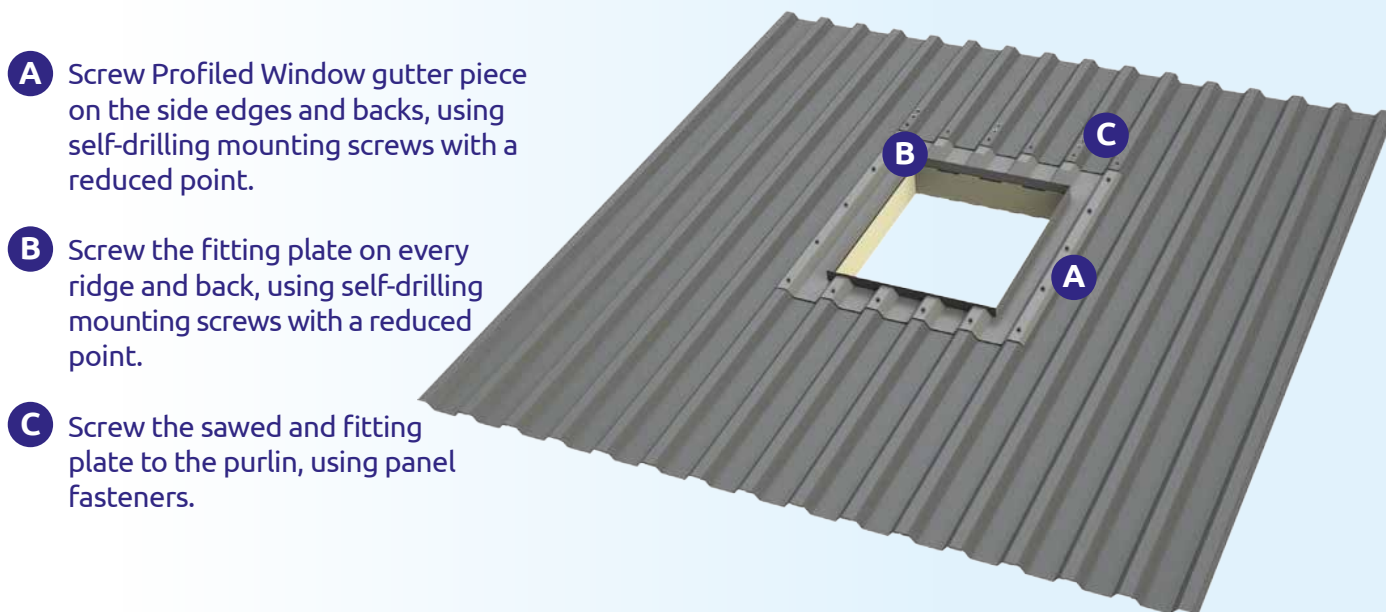
Assembly instructions STEP 6

Existing roof



- A** Screw Profiled Window gutter piece on the side edges and backs, using self-drilling mounting screws with a reduced point.
- B** Screw single steel profile sheet on every ridge and back, using self-drilling mounting screws with a reduced point.

New constructed roof



- A** Screw Profiled Window gutter piece on the side edges and backs, using self-drilling mounting screws with a reduced point.
- B** Screw the fitting plate on every ridge and back, using self-drilling mounting screws with a reduced point.
- C** Screw the sawed and fitting plate to the purlin, using panel fasteners.



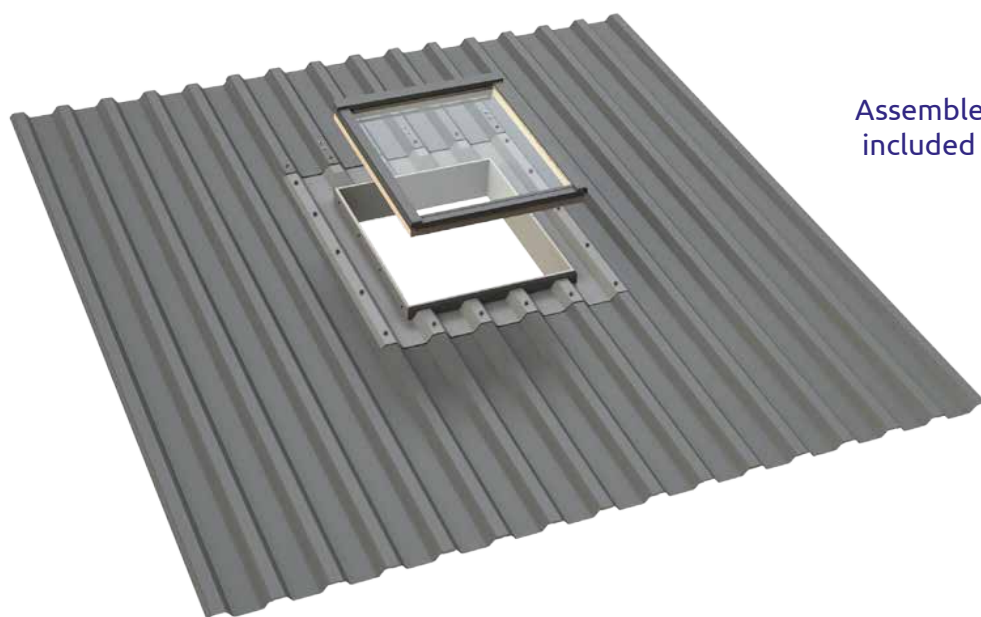
Profiled
window

Assembly instructions

STEP 7

Existing roof

New constructed
roof

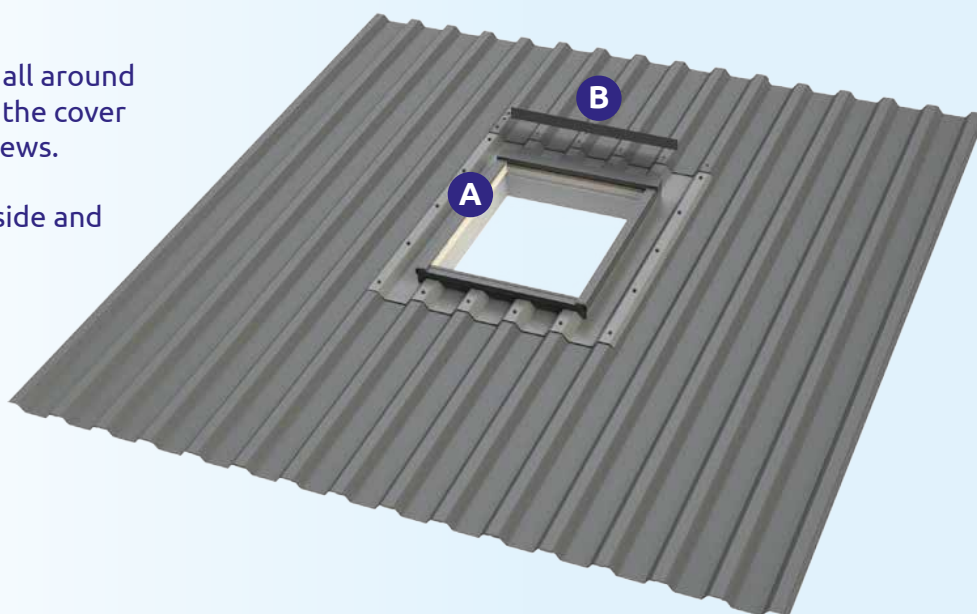


Assemble the rocker window using the included screws and pre-drilled holes.

- A** Place the ZWC mouldings all around the roof window and lock the cover cap using the included screws.

Apply PUR foam to the inside and mount inside panelling .

- B** Assemble the sealing list.





Profiled window

Assembly instructions Intersection

